

**Amendments to the Specification**

**Please replace the title of invention with the following amendment title:**

A SET, COMPRISING A PLURALITY OF NEEDLES HAVING AN ANGULAR FRONT TIP

**On page 1, please insert the following section heading after line 1:**

FIELD

**On page 1, please insert the following section heading after line 8:**

BACKGROUND

**On page 1, please replace the paragraph beginning on line 17, with the following paragraph:**

It is known that needles for sets of this type are ~~either~~ may be produced on the basis of a wire, which is formed using stamping, whereby a considerable level of a wire, which is formed using stamping, whereby a considerable level of deformation work is involved. On the other hand, it is also known that needles are produced on the basis of a metal sheet using punching, whereby the deformation work is reduced.

**On page 2, please add the following section heading before line 1:**

SUMMARY

**On page 2, please replace the paragraph beginning on line 17, with the following paragraph:**

This object is attained by the following means:

- ~~The~~ the needles are produced by punching.

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Amdt. dated October 15, 2007  
Reply to Office action of July 13, 2007

- At at least the front end of the tip section is angular or previously bent, and
- The the needle density is  $\geq 33$  needles per cm.

**On page 2, please add the following section heading after line 24:**

**BRIEF DESCRIPTION OF THE DRAWINGS**

**On page 3, please replace the paragraph beginning on line 1, with the following paragraph:**

Fig. 1 shows a set for a textile combining machine, viewed from the direction of engagement or stress according to the prior art;

Fig. 2 shows a view which corresponds to Fig. 1 of a set according to the invention;

Fig. 3 shows a view which is displaced by  $90^\circ$  in relation to the view in Fig. 1;

Fig. 4 shows a side view which is displaced by  $90^\circ$  in relation to the view in Fig. 1;

Fig. 5 shows a cross-section along the line A-A in Fig. 3; and

Fig. 6 shows a cross-section along the line B-B in Fig. 4.

**On page 2, please add the following section heading after line 24:**

**DETAILED DESCRIPTION**

**On page 3, please replace the paragraph beginning on line 1, with the following paragraph:**

The tips 7 of the needles 1 according to the invention comprise a flank 8 which protrudes in the direction of stress (arrow PB) or in the direction or engagement relative to the fibre band to be combed at an angle  $\alpha$ . Needles of this type with a protruding linear or sickle-shaped impact flank are already known for combing cotton, e.g. from DE 19 95 126 A1.